## Heli Mechanics: Get the most from your LiPos

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#### ON TEST

T-Rex 450L GPro

Align's refreshed best-selling small heli is put to the test

OXY HELI

#### DRONE ZONE

Blade 200 QX upgrades

We try out the latest parts designed to enhance your guad

#### LEARN HOW

Make your own parts

Instructions, tips and advice on cutting sheet materials

**EXCLUSIVE** 

Exclusive first review of the super new micro-sized Oxy 3 machine from upgrade specialist Lynx Heli Innovations

Inside: TSA head • AccuRC V1.5 • Heli Maniacs • Spyder FPV upgrades











THE MAGAZINE FOR MODEL HELICOPTER ENTHUSIASTS

# The Lynx effect

On Test

UNTIL NOW LYNX HELI INNOVATIONS WAS KNOWN AS ONE OF THE BIGGEST HIGH QUALITY UPGRADE MANUFACTURERS

FOR RC HELICOPTERS, SO THE NEXT LOGICAL STEP FOR THEM WAS TO INTRODUCE THEMSELVES INTO THE MARKET WITH THEIR FIRST MODEL HELICOPTER, THE OXY 3



The presentation of the first prototype of the Lynx Oxy 3 was made at the Alpine Heli Smackdown 2014 event in Switzerland.

In the hands of renowned 3D pilot Tareq Alsaadi, the high performance of this little helicopter was shown to public and pilots. Now, a few months later the first Lynx Oxy helicopter is available.

#### **DESIGN OVERVIEW**

Small electric helicopters are revolutionising the market with most of the major manufacturers now offering small helis in their range. These small helicopters are high quality, powerful and have amazing features for 3D flight. They are affordable models, with which to have fun in small spaces and to loose the fear of practicing new manoeuvres. In other

Raquel Bellot new team pilot of the Oxy Heli team



words these sizes of helicopters are fun to fly and for sure the new Oxy 3 tested here joins this segment of new sizes.

The designer is a known Italian pilot, Luca Invernizzi. No small helicopter on the market completely covered his needs for extreme 3D flight which was his reason for creating something new. It took Luca only one year to create the Oxy 3 from start to finish.

Oxy Heli made this model fully out of carbon fibre and aluminium. The rotorhead system is the DFC type, connecting the blade grips directly to the swash-plate. The Oxy is prepared to use blades up to 255mm blade length. The tail drive system chosen is tail belt drive, the cyclic servos connect directly to the 120° CCPM swash plate. The heli can handle 3S - 4S (1300

to 1600mAh) flight packs or changing the ESC up to 6S (800 to 950mAh). This little monster can handle up to 4500rpm and Oxy Heli is working on a future upgrade to stretch the kit up to 280mm blades.

At the moment there are two versions available: only kit and a combo that includes a special designed Oxy motor and a 40A hobbywing ESC. Both versions include 255mm Zeal carbon fibre main blades and two size tail blades. In our case we have chosen to build the combo version that includes the motor and ESC. There is no printed manual in the box, which we found a little unhandy but its included as PDF on the included on a CD. You can also download the manual via the official website www.Oxyheli.com



### Features at a glance...

- Ultra rigid frame
- Triple main shaft supports
- · Quality injection molded plastics
- · Lightweight, high visibility and high-end airbrush canopy from Canomod
- · Autorotation integrated into main gear hub

#### MAIN ROTOR

The rotor-head has a simple but very effective design. It is almost fully made in aluminium and with the blade grips in one piece. The blade grip have the normal bearings inside, two radial and one thrust bearing. The main rotor arip arms on this model are made from plastic, which is in our opinion a good idea because it minimizes the damage to other parts in case of a crash. The arm uses double bearings to ensure smooth movement. This arm connects directly to the swash-plate.

The centre hub is attached to the main shaft by a M2 screw and extra secured for play by two screws that clamp the centre hub around the main shaft. The swash plate comes prepared for a normal flybarless rotor head with FOUR holes on top. We only need to use two for this type of rotor head, we can imagine that in the near future a traditional Flybarless rotor head will be released or for the multi rotor heads. The included carbon fibre 255mm main blades are of the new upcoming brand 7eal Blades

#### FRAME

Oxy Heli has opted for a simple design for the frame, composed of just a few parts and a compact structure. Hike to highlight the quality of the hardware, its excellent compared with other smaller sized models. The screws are M1.5 but have big head that avoids the screws from stripping to quick. An important point because this is an advantage when it comes to the assembly and disassembly after a crash or for maintenance. Lynx Heli Innovation is a brand known for the quality of its helicopters upgrades for many brands, so we didn't expect less for the Oxy.

The frame is made up out of two carbon fibre side plates. It uses two aluminium bearing blocks and a third bearing block to support the main shaft. The bearing blocks serve as servo mount for the 3 cyclic servos. At the front of the frame we find a plastic tray that serves to mount the ESC at the bottom and the flight pack on top of this tray. The Oxy 3 has a nice mounting system for the battery using two rubber strips (O-Rings) with holes that attach directly to the frame. This is a simple and very effective system allowing you to change the batteries lightning fast.

The motor mount is mounted to the frame by four screws. The motor is located at the top and very close to the main shaft. The Oxy3 uses a helical main gear that attacks directly with the motor pinion. On top of the main aear an aluminium tail pulley is located that will move the tail. This little heli comes without the

typical one way bearing that allows you to have control over the tail during auto rotations. But in the reality with this kind of helicopters the objective is not really to practice auto rotations, so it isn't a big issue for us as pilots.

The landing skid is made of plastic and comes in one piece. The rear part of the landing gear is higher, this gives the Oxy3 some degrees of forward tilt. It is mounted to the frame with six screws and reinforced with the CF bottom plate to the frame. The fibreglass canopy is painted by Canomod in very attractive colours. Oxy spend lots of time in the air tunnel for the design of the canopy and its design is in harmony with the rest of the helicopter.

The Oxv 3 is designed that it can be repaired and back in the air very quickly after a crash.

#### TAIL

The overall design of the tail is one of the highlights of this new model. The front tail boom case that houses two pulleys to guide the drive belt for proper operation. Eight screws close case using four carbon reinforcements into the frame. The tail boom does not have the traditional round shape but rectangular. This shape gives greater rigidity and therefor the Oxy 3 does not need the use of tail boom supports. Directly to the tail boom there is a tail servo support mounted which connects the tail servo with the tail rotor by a carbon fibre linkage rod. The tail guides are also very different from what we are used to see on other models. This model use a simple system with a small piece mounted at the bottom of the tail boom that guides the linkage rod.

The tail case is fully made from carbon fibre, composed of two sides and with encrusted bearings. The left side is used directly as the vertical tail fin, the tail case is closed with 6 screws. The tail design is simple and functional with on the inside an aluminium pulley that moved by the belt. There are two bearings mounted on top as belt guide that prevents the belt from slipping off. The blade grips are fully made from aluminium maintaining the same design as the main blade grips. The kit includes two sets of blades tail, 47mm and 50mm. Mount one or the other depending on the RPM at which you are going to fly. We recommend using 47mm blades for hard 3D at high RPM.

#### SETUP AND ELECTRONICS

The combo includes a LYNX Oxy3 EOX 2214 4100KV motor with a 3.17mm shaft suitable for 3S and 4S battery packs. If we are going to fly with 4S batteries we should mount the 11T motor pinion and





if we go for a 3S setup we should mount the 14T motor pinion. Oxy has optional available the following motor pinions: 12-13-15. The included ESC in the combo is the Hobbywing 40A which can be used up to 6S.

We used the Microbeast Plus flybarless system. Because the size of the model its sufficient mounting only one satellite directly to the MICROBEAST. To power the model and do the test flights we used a Optipower 1300mAh 3S 30C battery.

Since this was the first Oxy 3 I have ever built I was unsure about the settings and setup so I took my basic setup I use on my helis as a starting point but following the instructions in the manual. We tested various settings and this is how we liked it the most: We changed menu B into transmitter mode. The dual rates are set to 100%, exponentials on Ail, Ele, Rud to +10% on Spektrum, in case of Futaba it should be -10% and approximate 28% in idle up 2, 30% in idle up 1 and 32% in normal flight mode on the tail. To achieve the desired roll rate we needed to increase the endpoints (ATV) from 100% to 110% on elevator and Aileron and reduce the tail speed back to 90%. We used the Hobbywing 40A ESC that comes with the kit, pre-set with 6V BEC and settings for the EOX 2214-4100KV motor.

The correct ratio is as previous explained with a 14T pinion and a 4100KV motor, 10:000. With this setup we can reach a maximum head speed of approx. 4000 / 4500 RPM, this was the range I wanted to fly this helicopter.

The throttle curve is set the following way, we used the straight linear throttle curves. The motor has 4100KV and we used a 3S setup with Optipower 1300mah 30C packs and the 14T pinion.



One piece landing gear reinforced with a carbon fibre

bottom plate



**Fully assembled** side frame including

all the components



Main-gear including the aluminium tail pulley

#### Transmitter settings...

				-			
THROTTLE	CURVI	E:	50%	75%	High		
	LOW	20 /0	30 70	10/0	riigii		
Normal	60%	60%	60%	60%	60%		
Idle up 1	80%	80%	80%	80%	80%		
Idle up 2	90%	90%	90%	90%	90%		
idio op L	0010	10070	100,0	10010	10010		
Flight mode:		Aprox. RPMS:					
Normal:		3500rpm					
Idle Up 1:		4000rpm					
Idle Up 2:		4500rpm					
Pitch curv	e have	been set	in all fly	ing mod	es to		
-13.5 at I							

#### **TEST FLIGHT**

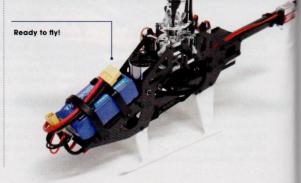
high stick

Honestly I'm so used to fly 700 sized helicopters that most helicopters with a size less than 450 disappoint me... I have not managed to find a model that meets my needs and to enjoy 100% of its flight. There are always problems with the tail, power, accuracy, agility etc ...

I focussed my view on the new Oxy3, the first Lynx helicopter and designed by Luca Invernizzi. This model directly caught my attention and within a couple of days I had my Oxy3 on the table. It had an intuition that this model could satisfy me. After a very successful build it was time

As soon as I spooled up this helicopter for the first time you could hear the powerful sound. When I first lifted the Oxy 3 up in the air I could notice that it was a very stable helicopter. It was time to start doing some speed flights and the model traced perfectly at all speeds. I started with some smooth 3D manoeuvres and its behaviour is very good with a very direct and precise response on the cyclic. The dynamic between both rotors are very





## Design highlights of the Oxy 3

#### FBL OPTIMISATION

Flybarless (FBL) helicopters have quickly become the preference of both sport and extreme 3D pilots throughout the world. FBL controllers have continued to become better, cheaper and smaller. But has helicopter linkage geometry kept pace with these changes! The basic mechanical requirements for a FBL helicopter are straightforward, but not all helicopter manufacturers have considered the importance of optimal geometry for improving the FBL control loop

Oxy started with a range of servos suitable for the Oxy3. Then they measured angular movement of the servo arm at different pulse widths and recorded the variation over different makes of servo, calculating the optimum swash plate ratio of collective to cyclic travel, and then simulated a range of swash plate and head geometries and integrated

the previously measured servo deflections. Oxy performed all these measurements and simulations with one goal – to optimize the Oxy3 servo-swashplate-head geometry to allow modern FBL systems to perform at their best and to optimize their control loop

Not all FBL systems provide users with control loop geometry feedback. This gives a false sense of security you 'think' all must be ok, when in fact the FBL controller is working outside its best performance envelope. And when you do have feedback on the suitability of your control geometry, some helicopter designs leave you with few options to make changes.

With our Oxy3, all the hard work is done. When using almost any mini servo, and almost any FBL controller, you will immediately find the control geometry optimized for best performance. There is no need to modify head geometry, change the swash-plate, or scratch your head wondering what to do.



The landing gear is offen neglected in helicopter design. But at Oxy they have noted landing gear resonance induced by cyclic loads may have a negative impact on precision and stability of FBL helicopters. The landing gear can be the root cause of high frequency, high energy vibrations. Undercarriages are particularly prone to amplify vibrations leading to resonance if critical frequencies are hit.

Some basic physics calculations, corroborated with experiences from test mock ups, Oxy provided information that common undercarriage designs made from moulded plastics or CNC + CF plate may start resonating. The use of moulded plastic for the Oxy3 landing gear was considered a pre-requisite to keep costs down and provide a degree of protection during hard landings.

To decrease vibration and minimize the chance of landing gear resonance, the design team decided on a design incorporating different front and rear arches, in order to avoid cross-induced amplification of vibrations. At the same time we were trying to keep the expected vibration frequencies far from those which would induce resonance.

#### TAIL BOOM OPTIMISATION

After some experiences with small models, tail as a whole appears a critical area especially for small sizes. This is due to vibrations issues, but also mechanically, as traditional boom design poses some concerns. First of all, the traditional round tubes and tail braces design result unnecessarily robust and thus heavy and below certain thicknesses and sizes it is not practical to go. Tail boom braces are prone to vibrations, so often pilots have to further add vib suppressors to control them. Round tube are quite cumbersome for tail precise mounting, as well as manufacturing of CNC tail box and tail clamps; often torsional displacement might occur, impairing quick tail boom replacement or precise mounting.

The Designers at Oxy strongly wanted to eliminate tail boom braces from Oxy design: to reduce weight and inertias improving the dynamics, to improve the silhouette, and control overall purchase and maintenance costs. Some basic studies were carried out to ascertain the real strength required in flight conditions to tail boom; the outcome of these analysis lead to understand that inertial accelerations (and thus forces on the boom) are quite higher on the elevator roll plane, than those relevant to yaw, which are tail driven thus controlled and dampened by tail gyro.

So, choosing an asymmetrical tube was the logic conclusion: stronger on the elevator axis, and reduce the size in the other direction: the result is the peculiar rounded-rectangular shape your can appreciate on Oxy. In addition to that, among other possibilities, that specific shape was selected as the overall tail box design result much rational and lighter than the rounded tube, leading to further area of improvement in tail designs.

#### TAIL SYSTEM OPTIMISATION

A common limitation in performances of micro helicopters is related to tail behavior. As rpm increases, in addition to increased tail authority, vibration levels start to increase as well. This is evident to most pilots. Additionally, during hard & fast manoeuvres - those requiring high tail pitch - severe tail blow outs (loss of tail hold) can be experienced. This can lead to unnecessary crashes and loss of confidence. Pilots invest money on high performance servos in an attempt to overcome the problem, and sometimes even this is not enough.

Some practical tests, combined with the help of basic physics calculations, has shown that the correct solution can only be reached with properly designing rotating parts, in addition to reducing tail grip mass and precisely configuring grip arms.











Ry Style	<b>Mend Speed</b>	Main Blade	Toli Norte	Max Fitch
Hover	2500 / 3000	245 Plastic 255 CF	50	+10/-3
Ny 20	3000 / 3500	245 Plantic 255 CF	50	+10/-5
Sc# 30	3000 / 3500	255 CF	50	4/- 12
Hord 3D	3500 / 4000	255 CF	0	1/-14
skeme 30	4000 / 4500	250 CF	42	1/-14

Only P/It	Description		Relia	Note
OXYGIG4	Pinkon	10F-MO.5 - 3.17 Motor Shaff	24	Section 2
OXY0014	Pinlan	TIT-MD.5 - 3.17 Motor Shaft	12.727	Included
OXYOUPS	Pinion	121-MC.5 - 3.17 Molor Shall	11.667	
OXYOUP4	Pinkon	13T-M0.5 - 3.17 Motor Shaff	10.769	
OXY0042	Pinlon	141-MD,5 - 3,17 Motor Shaft	10,000	Included
CX10086	Pinlon	15T-MCS - 3.17 Motor Shelft	9.333	

